

## 3 Easy Steps for Buffing Hard Metals, Stainless Steel, Aluminum & Iron:

### Step 1

#1 Black Buffing Compound in combination with the yellow hard wheel for heavy duty cleaning and oxidation removal.

### Step 2

#2 Grey Buffing Compound in combination with the yellow hard wheel. Repeat until scratches disappear and color appears unified and clear of blemishes.

### Step 3

#5 White buffing compound in combination with the white soft wheel. Repeat until achieving desired high gloss finish.

## How to apply compound to wheels

The compounds are solid and dry: You can apply the compound by rubbing them against the spinning wheel, the heat from the friction will help transfer just enough compound to get the job done.

You can also apply the compound by applying it directly on the surface, heat the metal surface with a heat gun in cold temperatures.

**Do not overload the wheels with compound; a light film transfer from the compound to the wheel is enough**

## Buffing Tips

- if the surface contains deep scratches, wet sand the surface up to 2000 grits to remove the scratches. If you can feel the scratch with your finger nail it will not be removed by buffing.
- Choosing a powerful, high amp, high RPM machine will produce faster results.
- Buffing wheel should be revolving towards you at full speed.
- To eliminate compound lumps and to insure that the compound is spread evenly on the buffing surface, hold a sharp metal edge against the spinning wheel for a few seconds.
- Keep a dedicated wheel for each compound.
- Apply light pressure, let the compound do the work, re-apply when necessary
- Its normal to see compound turning dark after use, wipe surface clean to see results.
- To clean the wheel, hold an old scrapper's edge or a serrated edge at a slight angle, against the spinning wheel

## SAFETY WARNINGS

Failure to observe safety precautions may result in injury, All operators must read the following information carefully and completely before using the products:



### WARNING

Always Wear Eye Protection  
When Using tools.

- Safety Face Shield must be worn while using this product to insure face and eye protection.
- Appropriate protective clothing and equipment (Such as gloves goggles and respirators) must be used where a possibility of injury exists.
- DO NOT EXCEED MAXIMUM SPEED, 3500 MAX RPM
- Avoid excessive pressure when using this product
- Inspect wheels for damage and deterioration before each use.
- Do NOT use the product if it appears to be damaged in anyway.
- Make sure that the product is attached properly and securely to power tool before each use.



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